



RAJASTHAN STATE MINES & MINERALS LIMITED
(A Government of Rajasthan Enterprise)

Expressions of Interest (EOI)
for
Comprehensive Operation & Maintenance of Industrial Beneficiation Plant on as
is Where is Basis for Net Minimum Guaranteed Production of Normative
Quantity and Grade of Beneficiated Rock Phosphate on
“PER TON LGO PROCESSING.

EOI NO.
RSMM/CO/GGM (Cont)/EOI-O&M IBP/ 2021-22 Dated 26.04.2021

Issued by:
General Manager (Contracts),
Corporate Office, RSMML, Udaipur – 313001

Date of downloading of EOI : From 27.04.2021 to 07.06.2021 up to 1:00 PM

Pre-Bid Meeting Date & Time : On 18.05.2021 at 11:00 AM at RSMML's

Corporate Office, Udaipur, Rajasthan -313001

Last Date of Submission of EOI : 07.06.2021 up to 3:00PM

Date of Opening of EOI: 07.06.2021 at 3:30 PM

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SBU & PC - Rock Phosphate,

Jhamarkotra Rock Phosphate

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CIN No-U14109RJ1949SGC00505



RSMML/CO/GGM (Cont)/EOI-O&M IBP/ 2021-22

Dated 26.04.2021

Detailed Notice Inviting Expressions of Interest (DEOI)

1.0 PREAMBLE:

Rajasthan State Mines and Minerals Limited (RSMML), a Government of Rajasthan Enterprise, occupies a place of pride in mining and marketing of non-metallic minerals in India. RSMML is a multi-mineral, multi-location enterprise engaged in mining & marketing of industrial minerals like Rock Phosphate, Lignite, Limestone and Gypsum. Besides minerals, RSMML has also forayed into Energy Sector and has setup 106.3 MW installed capacity Wind Power Project at Jaisalmer and a 5 MW Solar Power Project in Bikaner district of Rajasthan.

2.0 PURPOSE OF EOI

RSMML is inviting Expressions of Interest (EOI) for extending opportunity to parties interested in entering into a long term agreement with RSMML for Comprehensive Operation & Maintenance of Industrial Beneficiation Plant on as is Where is Basis for Net Minimum Guaranteed Production of Normative Quantity and Grade of Beneficiated Rock Phosphate on "PER TON LGO PROCESSING.

3.0 SITE INFORMATION

SBU & PC - Rock Phosphate, Jhamarkotra plays an important role by contributing 90-92% of indigenous production of Rock Phosphate in the country. The production of rock phosphate is achieved from Jhamarkotra Integrated Project comprising of Opencast Rock Phosphate Mine & Industrial Beneficiation plant for beneficiation of Low Grade Rock Phosphate. Jhamarkotra Integrated Project is situated 26 km South East of Udaipur, Rajasthan near village Jhamarkotra, Tehsil Girwa in Udaipur District, Rajasthan, India,

Phosphate minerals are mainly used for the manufacture of:

- Phosphate based SSP and DAP Fertilizers.
- Calcium phosphate nutritional supplements for animals,
- Phosphoric acid and Extraction of Elemental Phosphorus used for manufacture of ferro-phosphorus mixed-alloy etc
- Phosphate Rich Organic Manure(PROM)

Rock Phosphate has been categorised as Low, Medium or High Grade ore based on actual P₂O₅ content;

High Grade Ore (HGO)	- +25% P ₂ O ₅
Low Grade Ore (LGO)	- less than 25% P ₂ O ₅

Beside high grade rock phosphate ore (HGO), RSMML produces large quantities of natural resource of low grade ore (LGO) which requires processing and beneficiation to produce saleable grade of rock phosphate concentrate.

4.0 INDUSTRIAL BENEFICIATION PLANT

The company had commissioned 1500 TPD input capacity commercial beneficiation plant based on the conventional tertiary crushing grinding route at Jhamarkotra in the year 1992. The consistent operation of commercial beneficiation plant provided valuable experience and confidence to RSMML. Therefore, RSMML expanded the throughput capacity of beneficiation plant in the year 2002-03 and presently, the rated capacity of IBP is 9.00 Lakh tonnes per annum (based on 300 working days with 3000 TPD).

The company is using power efficient latest technology in the beneficiation process for processing input low grade rock phosphate ranging between 15-16% P₂O₅ into beneficiated high grade marketable +31.54% P₂O₅ Concentrate. The beneficiated rock phosphate concentrate is produced by processing of low grade ore in the main process plant at Industrial Beneficiation Plant at Jhamarkotra Mines. The LGO requirement for the Beneficiation Plant is met mainly from CD & AB Blocks of the mine. There are sufficient reserves of LGO in these pits for annual excavation and consistent availability of 9 Lac M.T. of LGO feed to IBP for more than next ten years. In crushing plant, Run of Mine(s) ore is being reduced from about 1000 mm to (-) 25 mm size by three stage crushing & screening. The crushing plant is also having bedding & blending facility for secondary crushed product. The (-) 25mm size material is being stored in new fine ore bins. Further, the ore is carried out in Roller Press and it is subjected to a process of wet screening for a size of (-) 1.8mm. The screen oversize is recycled back to the Roller Press. The screen under size, in slurry form, is sent to a cluster of Hydro cyclones. The cyclone overflow is collected in a sump before pumping it to flotation circuit. The wet screen cyclone underflow is subjected to further grinding in ball mill. The mill operates in closed circuit

with a cluster of cyclones. The underflow of primary cyclones is recycled back to the mill while its overflow is collected in the common overflow sump. The pulp overflow from wet screen cyclones and ball mill cyclones collected in a common sump is pumped to the flotation circuit. The plant has two identical streams of desliming, bulk flotation, bulk concentrate thickening and carbonate flotation. The concentrate produced from both the streams is taken to concentrate thickener, de-watered & stored. The tailings also, produced from both the stream is taken to tailing thickener, pumped to tailing dam. Tentative Operational Capacities of LGO (CSR) & MPP are as under:

1. LGO (CSR): 3000 MTPD (min) crushing of ROM (low-grade ore).
2. MPP: 3000 MTPD grinding / processing of crushed ore.

The tentative norms of Consumption of process chemical/reagent/ consumables, power, water etc achieved by the company over the previous years of operation are given below:-

Table No.1 : Tentative Norms of Consumption of Process chemicals/ Reagents/ Consumables, Power & Water etc

Reagents	Unit/Ton of LGO Processing (Maximum Consumption)
Power	32 KWH
Water (fresh)	0.7 M ³
Sodium Oleate (Soft-Soap)	1.00 Kg
Phosphoric Acid (40% P ₂ O ₅)	5.0 Kg
Sulfuric Acid (98% Acidity)	12 Kg
AOS	0.130 Kg
Grinding Media Balls	0.05 Kg
Filter cloth	7000 MT BRP(wet) output per cloth (Min)

5.0 ANALYSIS OF LGO:

As regards the average LGO in the area of the deposit to be mined, the average chemical composition may be taken as follows for the main contents:-

17.05% P₂O₅, 8.12% SiO₂, 9.06% MgO

6.0 PREQUALIFICATION CRITERION /ELIGIBILITY CRITERIA

- i. Bidder should have minimum turnover of Rs.42.00 crores in any one of the last four preceding financial years i.e. 2016-17, 2017-18 & 2018-19, 2019-20 in tenderer's name.
- ii. Bidder should have two years experience of working in operation and maintenance of any Industrial/ Chemical/ Mineral Dressing / Processing/ Manufacturing plant by deploying 125 nos of manpower (out of which minimum 50 nos. manpower should be permanent employees).

7.0 KEENNESS MONEY

- i) The keenness money for participation in the DEOI is Rs 5,00,000/- (Rupees Five Lac Only) in the form of Demand Draft drawn in favour of RSMML payable at Udaipur or online transfer.

NAME : RAJASTHAN STATE MINES AND MINERALS LTD
BANK NAME: IDBI BANK
BRANCH: SAHELI MARG, UDAIPUR
ACCOUNT TYPE: CURRENT
ACCOUNT NO. 050102000002202
IFSC CODE: IBKL0000050

- ii) The Interested parties are advised to check their eligibility as per the clause 6. The Keenness money of non-eligible bidders will be refunded without interest and RFP document shall be issued to eligible bidders for submission of detailed offer with price bid.

8.0 BRIEF SCOPE OF WORK FOR COMPREHENSIVE OPERATION & MAINTENANCE OF INDUSTRIAL BENEFICIATION PLAN

- i. The Company intends to award a contract for Comprehensive Operation & Maintenance of Industrial Beneficiation Plant on “*as is where is*” Basis for Net Minimum Guaranteed Production of Normative Quantity and Grade of Beneficiated Rock Phosphate on “PER TON LGO PROCESSING.
- ii. Feeding arrangement for LGO (CSR) plant:- The contractor shall carry out the work of loading, feeding and blending of required quantity and grade of LGO into the hopper of primary crusher at the rate of about 200-225 TPH by deploying front end loader & tipper combination. Average lead (to & fro) of different ore stacks located around LGO crushing plants is approximately 0.50 Km.
- iii. The contractor shall be responsible for comprehensive Operation & maintenance of industrial beneficiation plant including LGO (CSR), MPP consisting of four major areas of Grinding & Classification , Flotation, De watering & Filtration and Reagent Storage & Preparation, utilities and associated works to be defined in the scope of work for the contractor in RFP document.
- iv. The reagents used in the plant are soft soap (Sodium oleate), AOS, concentrated sulfuric acid and phosphoric acid. Complete arrangements including procurement, preparation of soft soap, Alpha Olefin Sulphonate (AOS), sulfuric acid and phosphoric acid and maintenance of the system will be carried out by the contractor at his own cost. Any other required consumables like Grinding media balls, filter cloth, hydrated lime, soda ash,

crystal salt, bleaching powder, Alum and resin etc shall also be assessed, arranged and procured by the contractor at his own cost.

- v. Raw water from reservoir is drawn by gravity through pipe line to Raw water treatment plant situated near main process plant. The contractor shall operate & maintain input water pumping facilities available at company's Jhamari dam reservoir (Situated 11 Km away from RSMM mines at Jhamari River). Required quantity and quality of chemical reagents like Bleaching powder, Ferric Alum etc shall be arranged, procured and added in the system by the contractor at its own cost to make it potable drinking water for human use and maintaining MPN (Most Probable Number) of drinking water at 10. The other system involving clarifier, filter media etc, where this water shall be treated for suspended solids etc and fed to MPP & LGO for operation purposes shall also be maintained and operated by the contractor.
- vi. Acidic water treatment plant is being used to treat the acidic water of main process plant which is recovered from thickener & tailing dam(s). Complete operation & maintenance of Acidic water treatment plant & soft water unit along with procurement and arrangement of required quantity and quality of reagents like Soda ash, common crystalline salt, resin and hydrated lime etc. will be carried out by the contractor at its own cost. Treated water's pH shall be maintained at about 7 to 7.5 and hardness of 2000-2500 PPM.
- vii. Slurry dolomite & silica mixed reject mineral from tailing thickener is being sent to tailing dam by tailing pump(s). Presently, there are two nos. of active tailing dams available, one is around 3.5 Km away from plant and another is around 1.5 Km from plant (Behind GSF). Complete operation, watch and ward & maintenance of tailing dam, MS pipe 8" tailing line and 4" size waste water recovery pipeline will be carried out by the contractor. In case, the company provides new location of tailing dam other than the above, the contractor shall arrange discharging of tailings to the new tailing dam with no extra cost to the company.
- viii. Dewatered phosphate concentrate having moisture in the range of 15-22% is being discharged in concentrate storage yard. The contractor shall arrange to discharge this dewatered product at specified location and as per the directions of Engineer In charge. Shifting of Phosphate Concentrate, wherever and whenever required within and outside concentrate storage yard, shall be carried by the contractor by deploying front-end loader/s and tippers of suitable capacity at his own cost and arrangements for blending purpose including formation of stacks of saleable products and as per directions of EIC.

- ix. Adequate arrangements and sprinkling of water within the concentrate storage yards for dust suppression shall be carried out by the contractor. The water for the purpose is available within the IBP area.
- x. Loading, transportation, unloading and leveling of required quantity and grade of BRP from IBP to HGO crushing plants shall also be carried out by the contractor as per the requirements of the company and as per directions of EIC. Approximate lead distance (one side) of Crushing plants from concentrate stock Yard via weighbridge would be around 2.50 km.
- xi. The contractor shall also engage front end loader in addition to above for carrying out cleaning of nullahs, safety rescue operations of trapped animals in concentrate yard/ tailing dam etc, rescue operation at the time of fire occurrence and making bunds to control escaping water/tailings at tailing dam.
- xii. Complete operation & maintenance of dust extraction slurry recirculation installed at MPP will be carried out by the contractor as per the requirements of the company and as per directions of EIC.
- xiii. The contractor shall have right and responsibility to plan and execute the scope of work so as to achieve desired plant availability, utilization, efficiency of man, material, equipment and reagents and targeted / production of required/normative quantity and grade of beneficiated rock phosphate concentrate along with completion of associated works to be defined in the RFP document.
- xiv. The execution of work and activities under this contract as described above shall be carried out on 24x7 basis i.e.24 hours on all seven days of all weeks and each shift will be of 8hrs. (6.00 AM to 2.00PM, 2.00 PM to 10.00 PM & 10.00PM to 6.00 AM).
- xv. Running repair maintenance scheduled maintenance and breakdown maintenance of all equipment including arrangement and procurement of spare parts; consumable/non-consumable shall be the responsibility of the contractor at his own cost. The available store inventory as on the date of handover of site (LGO, MPP plant & tailing dam etc.to be detailed in RFP) shall be mandatorily handed over to the contractor for use in plant operation & maintenance. The contractor may use these spare parts and inventory as per his requirements during the currency of contract. Bidders shall quote their rates in accordance with their own assessment of available inventory. After award of contract and mobilization of the contractor, all the available spares shall be handed over to the contractor and its

accounting, warehousing, handling, watch and ward shall be arranged by the contractor. However company will provide dedicated space for storage purpose.

- xvi. For supervision in each shift, adequate supervisory personnel of disciplines like chemical/ Ore Dressing/ Metallurgy, mechanical/ instrumentation & electrical will be deployed by the contractor.
- xvii. The contractor shall provide conveyance for transportation of the personnel employed by him to mines/plant and work site by his own arrangements and cost.
- xviii. For preventive maintenance of all equipment under Mechanical/ Electrical/ Process/ Instrumentation, a proper schedule (daily/weekly/monthly as the case may be) shall be prepared & followed based on the best operation practices. The contractor shall arrange and procure requisite tools & tackles including all kind of consumable / non-consumable spares at his own cost.
- xix. Various kind of ancillary mechanical maintenance work of equipment like cleaning of all kind of storage/ preparation/day/gravity tank, belt vulcanization joint (hot and cold joint), rubber lining of all acid tank (specially phosphoric acid storage/day/gravity tanks), vessel, pipe and FRP of belt drum filter, preparing of rubber hose etc shall be carried out as per requirement, for which no extra payment shall be made to contractor.
- xx. Procurement, Repair, replacement, operation and maintenance of all electrical equipment, appliances, power lines and circuits including Electrical motors, panels ancillary spares like contactors, relay and fuse etc., rewinding of LT motor, HT line, Electrical HT transformer , all VVVF drive installed at MPP & LGO , and card, relay etc shall be arranged and carried out by the contractor at his own cost.
- xxi. All requisite consumable, non consumable and spares parts of all running mechanical/ electrical/ instrumentation equipment like belt conveyors, rollers, idlers, gear box and its spare parts, ball mill liners, all kind of motors, bearings, rolls of roller press, spare of roller press etc required to operate and maintain the plant in normal working condition by general/ breakdown/ preventive maintenance shall be arranged and carried by the contractor at his own cost.
- xxii. In case of electric failure/black out/shut down and/or unavailability of power from AVVNL, operation and maintenance of D.G. sets for constant availability of required electrical power for smooth operation of plants and equipment shall be carried out by the contractor at his own cost.

- xxiii. Housekeeping and maintenance of all areas of LGO, MPP in clean and good working condition will be ensured by the contractor as per requirement. For the purpose, the contractor shall arrange housekeeping tools, tackles and equipment like water pipes, hoses, crow bar, and Digging Axe, etc. Similarly for removal of spillage from various areas, arrangement of loader/material handling equipment shall be made by him to keep the entire working area clean. Painting of civil structures, mechanical structures etc shall be carried out periodically as per requirements and measures for prevention of corrosion.
- xxiv. Spillage cleaning at MPP, LGO, utilities & its surrounding area shall be carried out by the contractor. Dressing of trees and bushes as per requirement shall also be carried out by the contractor. Cleaning of plant premises and all the drainages inside/ outside/ within plant area shall be carried out by the contractor. For spillage removal Tractor Trolley/ mechanized equipment shall be deployed by the contractor at his own cost. The spillage so collected shall be disposed in the hopper of primary crusher.
- xxv. The contractor shall have right and responsibility to make any kind of change, repair, renewal and modification in beneficiation process, feed quantity and quality of any reagent, mechanical system as per requirements for achieving targeted production and grade of the product. However, the contractor shall be responsible for all consequences of any change /modification and keep the company indemnified, at all times, from any loss and claim arising out of the same. The bidder should assess the requirement of apex due to aforesaid modifications.
- xxvi. The Contractor shall be responsible for the safety and discipline of his employees and personnel engaged by him. He shall provide at his cost and ensure the use of safety belts, safety boots, guards, helmets, goggles and other safety devices etc that may be required by the statutory Acts, Rules and regulations for the time being in force, or coming in force during the pendency of contract.
- xxvii. The above scope of work is not exclusive and would include any work required to be carried out for operation and maintenance of IBP. Detailed scope would be provided in RFP documents to eligible bidders.

9.0 SCOPE OF RSMML:

1. The work under the contract shall be monitored and executed under the overall supervision of the company. The company shall deploy supervisory personnel as it may deem fit during each shift hours of work during the tenure of the contract.
2. Required run of mines (ROM) low grade ore shall be arranged by RSMML and stacked at designated stack yards near LGO Crushing plant.
3. Required water & Power for operation of plant shall be provided by RSMML. Water shall be stored in the reservoir (RWR).
4. The contractor may utilize the weighbridges being operated by the company after making request to the company for the same. However, the delay or inability in providing such services by the company at any time shall not be considered and counted as a reason for shortfall in performance of the contractor.
5. Tailing dam shall be provided by RSMML and in case of requirement the same shall be emptied by the company.
6. The company shall carry out joint collection and chemical analysis of samples of LGO feed, BRP and Tails. This shall include feed, product & tails one sample in each shift for P₂O₅ and other radicals as per requirements. Sampling & Analysis (collection, preparation & analysis of in process samples) during processing of LGO at MPP and dispatch of BRP shall also be carried out jointly.

10.0 ISSUANCE OF RFP TO ELLIGIBLE BIDDERS OF EOI :-

RSMML shall scrutinize the proposal submitted by the bidders and shall issue RFP to the successful bidders. After issuance of RFP, the successful bidders shall submit their price offer in Rs Per MT with their acceptance of terms and conditions mentioned in RFP document. The price offer submitted by bidder shall be on base price Per MT basis.

11.0 ESTIMATED QUANTUM OF WORK

The estimated quantity in the EOI/ for LGO processing on the basis of rated capacity of the IBP plant is 9.00 Lakh MT (Dry) per annum considering 300 working days and rated capacity of 3000 TPD. Achievement of 70 % of rated capacity for the first year, 80 % of rated capacity in the second year of contract and 90 % of rated capacity during remaining contract period shall be required.

12.0 CONTRACT PERIOD

The contract shall be for a period of Ten (10) years and 03 months (including the stipulated period of 03 months allowed for commencement of production). The company may extend the period of contract period by 05 years on the same terms & conditions at its sole discretion.

13.0 PAYMENT TERMS

- i. The basis of payment shall be the quantity of dry LGO processing at MPP as measured by weightment of LGO and corrected for moisture on monthly basis, which shall be subject to production of blended stock of BRP having average grade of 31.54 % P₂O₅.
- ii. Weightment of ROM LGO, actual LGO processed in MPP & BRP (Phosphate concentrate) shall be taken from weight meter installed at belt conveyor No. 01 at LGO crushing plant, conveyor belt BF-03 & belt conveyor No. 3020/3022 at MPP respectively.
- iii. The company will recover compensation in case of failure of achieving targeted grinding & processing of LGO, grade recovery and weight recovery basis.

Table No.2
Normative P₂O₅ % & Weight Recovery with respect to Feed grade

Feed Grade % P ₂ O ₅	P ₂ O ₅ Recovery	% Weight Recovery
21.00	88.21	58.73%
20.50	87.35	56.77%
20.00	86.44	54.82%
19.50	85.49	52.86%
19.00	84.49	50.90%
18.50	83.44	48.94%
18.00	82.33	46.99%
17.50	81.15	45.03%
17.00	79.91	43.07%
16.50	78.59	41.11%
16.00	77.18	39.15%
15.50	75.69	37.20%
15.00	74.10	35.24%
14.50	72.39	33.28%
14.00	70.57	31.32%
13.50	68.61	29.37%
13.00	66.50	27.41%
12.50	64.22	25.45%
12.00	61.75	23.49%
11.50	59.06	21.53%

11.00	56.13	19.58%
10.50	52.93	17.62%
10.00	49.40	15.66%

- iv. The company will supply Electricity for operation and maintenance of IBP on free of cost basis up to the ceiling of 32 KWH per tonne of actual LGO processed (wet basis).
- v. The company will provide the facility of water on free of cost basis to the Contractor at Jhamari dam, however the cost of electricity consumed for water supply shall be borne by the contractor.
- vi. In case of unavailability of required quantity of LGO provided by the company and stoppage of plant for more than 30 days on this account, the company will provide remuneration to the contractor up to minimum assured quantity of 30 % LGO feed grade on monthly basis. The shortfall in performance of the contractor for such period shall also not be attributable to the contractor.
- vii. Price variation on account of change in diesel prices and minimum wages shall be provided in the RFP document.

14.0 PREBID MEETING :-

RSMML proposes to hold a pre-bid meeting to clarify doubts of the bidders on this DEOI. The meeting will be held at Corporate office, Udaipur on 18.05.2021 at 11:00 AM. Bidders are also advised to send their queries in advance and addressed to the GM (Contracts), Corporate Office, 4- Meera Marg, Udaipur-313001 so as to reach him at least seven (7) days before the scheduled date of the pre bid meeting. Bidders are advised to participate in the pre bid meeting in their own interest, though it is not mandatory to do so. However the Bidders are requested to confirm their participation.

15.0 LAST DATE FOR SUBMISSION OF OFFER:-

This proposal along with the prescribed documents in support of pre-qualification criteria and other required documents/information as per EOI must be submitted, on or before 07.06.2021 by 3.00 PM to the office of General Manager (Contract), RSMML, Corporate Office, 4 Meera Marg, Udaipur-313001, Rajasthan-India.

For further information and clarification, may contact DGM (Contracts), Corporate Office, 4, Meera Marg, Udaipur.

GENERAL MANAGER (CONTRACTS)

Note: Interested companies are advised to regularly visit our website until due date/extended due date of DEOI for corrigendum/addendum, if any, to the DEOI.

PRO FORMA FOR PROPOSAL AGAINST EOI

1. Company Details

- Name of the Company
- Type & Nature of Company
- Address
- Contact Person
- Contact Telephone Number/ Mobile Number
- E-Mail Address
- Bank details for refund of keeness money.

2. Pre-Qualification criteria

- I. Bidder should have minimum turnover of Rs.42.00 crores in any one of the last four preceding financial years i.e. 2016-17, 2017-18 & 2018-19, 2019-20 in tenderer's name.
(Audited/ CA certified balance sheets and complete financial statement in support of same should be provided.)
- II. Bidder should have two years experience of operation and maintenance of any Industrial/Chemical/Mineral Dressing / Processing/ Manufacturing plant by deploying 125 nos of manpower (out of which minimum 50 nos. manpower should be permanent employees).
(Copies of work order/ completion certificate/ experience certificate/ ownership along with documentary evidence establishing deployment of required number of manpower as per pre-qualification criteria.)

3. Organisational Structure

4. Following documents to be furnished along with the offer

- a. Sealed and signed copy of EOI.
- b. Attested Copy of CA certified/ audited Balance Sheets and Profit & Loss Account in support of turnover.
- c. Documentary evidence in reference to Pre-qualification criteria of EOI document for Experience as defined in the EOI.
- d. Power of Attorney in favour of the authorized representative signing the EOI documents.
- e. Attested certificate of incorporation/memorandum & article of association/partnership deed etc.
- f. Copy of PAN & Goods & Service Tax registration Number.
- g. Any other relevant information, if any

Note: Detailed response to each of the above information to be submitted on separate sheets.

Signature of bidder with address.